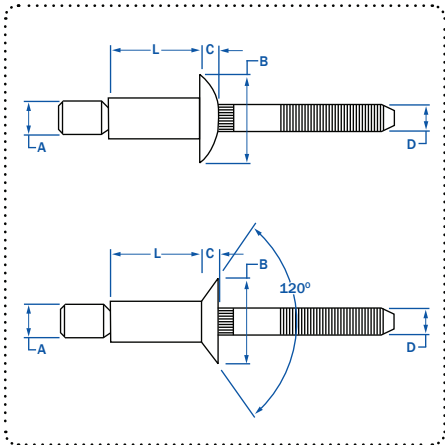


## STRUCTURAL BLIND RIVETS • INTERNAL LOCKING

AVAILABLE IN STEEL, ALUMINUM, AND STAINLESS STEEL

\* Any nose piece can be used. No special requirement.

COMPLIANT WITH IFI 134



The RivetKing® In-Lock® is a structural rivet with an internal locking feature. The locking feature is not visible when the rivet is applied. The mandrel is retained within the shear plane yielding high strength under shear loads and the internal lock insures positive mandrel retention which results in high strength under pullout loads. Typically used in the manufacturing or repair of truck bodies, the In-Lock® is leak resistant and has excellent clamp-up force. The In-Lock® has a wide grip range and is offered in two diameters and two lengths. The mandrel breaks flush with the head when applied and is set without a special nose piece.

MATERIAL	PART NUMBER	A		HEAD STYLE	L		B	C	D		SHEAR	TENSILE	MANDREL PUSHOUT
		RIVET SIZE	GRIP RANGE		LENGTH	HEAD DIA.	HEAD HEIGHT	MANDREL DIA.	HOLE SIZE				
			MIN. - MAX.		MAX.	NOM.	NOM.	REF.	MIN. - MAX.	LBS.F	LBS.F	LBS.F	
ALUMINUM	ABA - 64 - STR	3/16"	.062 - .270	Dome	.415	.385	.085	.118	.191 - .201 (#10)	550	450	50	
	ABA - 67 - STR		.214 - .437	Dome	.572								
	ABA - 67E - STR		.062 - .437	Dome	.572								
	ABA - 86 - STR	1/4"	.080 - .375	Dome	.560	.525	.117	.157	.261 - .272 (G)	1270	830	100	
	ABA - 810 - STR		.350 - .625	Dome	.810								
	ABA - 810E - STR		.080 - .625	Dome	.810								
	ACA - 88 - STR	3/8"	<b>NEW!</b> .160 - .475	C'sunk	.660	.405	.070 Ref	.157	.392 - .408	2950	1900	250	
	ABA - 1212 - STR		.120 - .560	Dome	.843	.770	.177 MAX	.232					
STEEL	SBS - 64 - STR	3/16"	.062 - .270	Dome	.415	.385	.085	.118	.194 - .204 (#10)	1300	1000	150	
	SBS - 67 - STR		.214 - .437	Dome	.572								
	SBS - 67E - STR		.062 - .437	Dome	.572								
	SBS - 86 - STR	1/4"	.080 - .375	Dome	.560	.525	.117	.157	.261 - .276 (G)	2400	1850	300	
	SBS - 810 - STR		.350 - .625	Dome	.810								
	SBS - 810E - STR		.080 - .625	Dome	.810								
	SCS - 88 - STR	3/8"	<b>NEW!</b> .160 - .475	C'sunk	.660	.405	.070 Ref.	.157	.392 - .408	5600	4000	650	
	SBS - 1212 - STR		.120 - .560	Dome	.843	.770	.177 MAX	.232					
STAINLESS	FBF - 64 - STR	3/16"	.062 - .270	Dome	.415	.385	.090	.118	.194 - .204 (#10)	1300	1000	100	
	FBF - 67 - STR		.214 - .437	Dome	.572								
	FBF - 67E - STR		.062 - .437	Dome	.572								
	FBF - 86 - STR	1/4"	.080 - .375	Dome	.560	.525	.117	.157	.261 - .276 (G)	2400	1850	200	
	FBF - 810 - STR		.350 - .625	Dome	.810								
	FBF - 810E - STR		.080 - .625	Dome	.810								
	FCF - 88 - STR		.160 - .475	C'sunk	.660	.405	.070 Ref	.157					

